

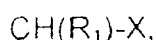


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POLYAMINATED LIGANDS AND METAL COMPLEXES THEREOF
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- (71) Applicant(s)
GUERBET S.A.
- (72) Inventor(s)
DOMINIQUE MEYER; OLIVIER ROUSSEAU; MICHEL SCHAEFER; CHRISTIAN SIMONOT
- (74) Attorney or Agent
DAVIES COLLISON CAVE , 1 Little Collins Street, MELBOURNE VIC 3000
- (56) Prior Art Documents
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- (57) Claim

1. Poly(amino acid) compounds, which are chelating agents of paramagnetic metal ions, in which at least 3 of the donor nitrogen atoms carry identical or different substituents, of formula



in which X represents CO_2R_a , CONR_bR_c or $\text{P}(\text{R}_d)\text{O}_2\text{H}$ and R_a , R_b and R_c which are identical or different, represent H or optionally hydroxylated $(\text{C}_1\text{-C}_8)\text{alkyl}$, R_d represents OH , $(\text{C}_1\text{-C}_8)\text{alkyl}$ or $(\text{C}_1\text{-C}_8)\text{alkoxy}$ and R_1 represents $\text{R}_2\text{-G-R}_3$ a hydrophilic group with a molecular weight greater than 200 containing at least 3 oxygen atoms,

in which

- R_2 represents nothing, alkylene, alkoxyalkylene, polyalkoxyalkylene, alkylene interrupted by phenylene, phenylene or a saturated or unsaturated heterocyclic residue;
- G represents an O, CO, OCO, COO, SO_3 , OSO_2 , CONR' , $\text{NR}'\text{CO}$, $\text{NR}'\text{COO}$, OCONR' , NR' , $\text{NR}'\text{CS}$, CSNR' , $\text{SO}_2\text{NR}'$, $\text{NR}'\text{SO}_2$, $\text{NR}'\text{CSO}$, OCSNR' , $\text{NR}'\text{CSNR}'$, $\text{P}(\text{O})(\text{OH})\text{NR}'$ or $\text{NR}'\text{P}(\text{O})(\text{OH})$ functional group, in which R' is H, $(\text{C}_1\text{-C}_8)\text{alkyl}$ or R_3 ;

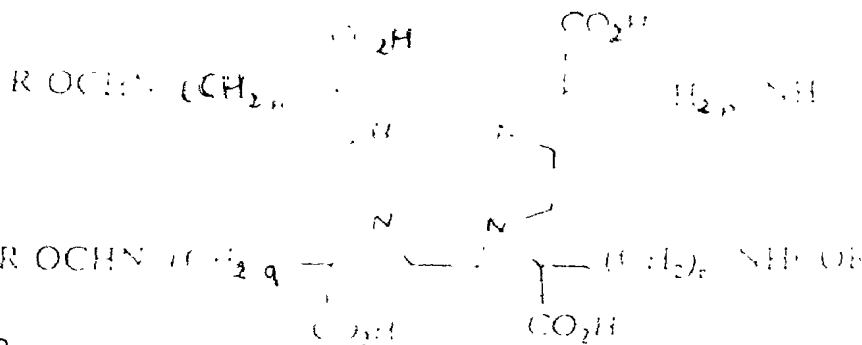
- R_3 represents alkyl, phenyl, alkyl substituted or interrupted by one or more groups selected from phenyl, alkyleneoxy, amino or amido substituted or unsubstituted by alkyl optionally substituted or interrupted by one of the above groups, or R_3 is an optionally monofunctionalized saccharide or oligosaccharide moiety.

wherein phenyl, phenylene and heterocyclic groups may be substituted by OH, Cl, Br, I, (C_1-C_6) alkyl, (C_1-C_6) alkoxy, NO_2 , NR_1R_2 , NR_1COR_2 , $NR_1R_2COR_3$, $COOR_4$, R_1 and R_2 being H or (C_1-C_6) alkyl, and

wherein alkyl, alkylene or alkoxy groups are linear, branched or cyclic C_1-C_{12} groups, and may be hydroxylated, with the proviso that at least 3 $-OH$ or $-X$ groups are acid or salts thereof

and the salts of these compounds with inorganic or organic bases

9. Compounds according to Claim 1 of formula



in which

n is 2 or 3,

and R represents poly(hydroxyalkyl), poly[oxy(C_2-C_3)alkylene]

and their salts of inorganic or organic acids or bases

AUSTRALIA
PATENTS ACT 1990
COMPLETE SPECIFICATION

NAME OF APPLICANT(S):

Guerbet S.A.

ADDRESS FOR SERVICE:

DAVIES COLLISON CAVE
Patent Attorneys
1 Little Collins Street, Melbourne, 3000.

INVENTION TITLE:

Polyaminated ligands and metal complexes thereof

The following statement is a full description of this invention, including the best method of performing it known to me/us:-

The invention relates to poly(amino acid) derivatives which can form chelates with paramagnetic metal cations as well as to these chelates, to the processes for preparing these compounds and to the compositions for medical imaging which contain these chelates.

In fact, these metal complexes modify the relaxation times of the protons excited by a radiofrequency in a magnetic field and are particularly useful as in vivo contrast agents for improving the images of the target organs obtained by nucleic magnetic resonance.

Gadolinium complexes, used in human clinical imaging, correspond to a spin-lattice or longitudinal relaxivity R_1 of between 3 and 5 $\text{mM}^{-1}\text{s}^{-1}$ in water at 37°C for 20 MHz.

In order to improve the quality of the images, an increase is currently being witnessed in the doses, for example 0.3 mmol/kg of body weight in place of 0.1 mmol/kg, for conventional complexes containing a single Gd ion per molecule. This increase risks being accompanied by an increase in the side effects, especially those due to the osmolality of the complexes.

It would obviously be preferable to increase the intensity of the signal measured by increasing the relaxivity R_1 of the contrast agent.

It is known that R_1 is substantially increased when the metal chelate is grafted onto a macromolecule of biological or nonbiological origin, such as dextran, albumin or polylysine; nevertheless, if the relaxivity R_1 per gadolinium atom increases, the ratio of R_1 to the molecular weight of the coupled complex decreases so that the weight of a diagnostic dose unit increases, along with its cost.

The gadolinium complexes of the invention give relaxivities R_1 which are greater than those of the known complexes of analogous molecular weights; it is very likely, but without being restricted by this explanation, that the introduction of at least 3 hydrophilic side arms onto the acid groups, which are substituents of the donor nitrogen atoms of the known ligands, substantially

decreases the freedom of movement of the paramagnetic complex and of the paramagnetic ion which is attached thereto, the rotation of which in the magnetic field is thus restricted.

5 The presence of side arms has sometimes been mentioned in certain patent applications, such as EP-A-299,795, EP-A-481,420 and WO 89/05802, but only by way of generalization of formulae, exemplified solely by
10 molecules whose branchings are short, more or less hydrophobic and situated on at most two of the nitrogens, so that no favourable effect could be observed on the ratio of R_1 to the molecular weight and, obviously, no favourable effect has been suggested.

 By correct selection of the side arms characteristic of the invention, it is possible, and this is
15 another advantage, not only to improve the relaxivity of the complex but also to act on its biodistribution, for example by introducing into these arms fragments specific for certain biological receptors or alternatively by
20 using arms of such a size that the molecular volume of the complex is sufficient to decrease its vascular permeability and that it remains in this region longer than current contrast agents.

 According to a first aspect, the invention
25 relates to compounds of poly(amino acid) type which can form chelates with paramagnetic metal ions, characterized in that at least 3 of the donor nitrogen atoms, namely those which will form coordination bonds with the metal ion, carry identical or different substituents of formula
30 $CH(R_1)-X$, in which X represents CO_2R_a , $CONR_bR_c$ or $P(R_d)O_2H$ and R_a , R_b and R_c independently represent H or optionally hydroxylated (C_1-C_8) alkyl and R_d represents OH, (C_1-C_8) -alkyl or (C_1-C_8) alkoxy,
 and R_1 represents a hydrophilic group with a molecular
35 weight greater than 200 containing at least 3 oxygen atoms,
 with the proviso that at least 3 of the X groups are optionally salified acid functional groups.

R_1 may contain nitrogen atoms but none can be a

donor atom of the chelate, that is to say can form a coordination bond with the metal ion.

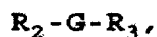
The majority of ligands known for complexing paramagnetic cations such as Fe^{3+} , Mn^{2+} , Gd^{3+} , Dy^{3+} or even radioactive elements such as yttrium or technetium contain at least 3 nitrogen atoms substituted by an acetic, methylenephosphonic or phosphoric group, but the molecules of the present invention are differentiated therefrom by the presence on these 3 substituting groups of a functionalized hydrophilic side arm. These arms, or branchings, can be very varied in structure but they must be sufficiently hindering and must contain atoms capable of forming bonds in vivo with the surrounding medium such that these molecular interactions immobilize the molecule in the medium at at least 3 points.

Thus, the replacement in molecules known for complexing paramagnetic metal ions of the substituents of at least 2 of the donor nitrogen atoms by 3, or better 4, preferably identical groups $\text{CH}(\text{R}_1)\text{-X}$ as defined in the specification makes it possible to obtain compounds according to the invention.

Mention may for example be made, among these known molecules, of those described in EP-A-232,751, EP-A-255,471, EP-A-287,465, EP-A-365,412, EP-A-391,766, EP-A-438,206, EP-A-484,989, EP-A-499,501, WO-89/01476, WO-89/10645 and WO-91/11475, as well as of the gadopentate and gadoterate ligands.

Some among the suitable R_1 groups contain only C, H and O atoms; these are especially poly[oxy($\text{C}_2\text{-C}_3$)-alkylenes], polyhydroxyalkyls or oligosaccharide or polysaccharide residues which are monofunctionalized in order to make it possible to link them to the carbon atom in the alpha position with respect to X.

R_1 can also represent more complex groups and especially



in which

R_2 represents nothing, alkylene, alkoxyalkylene, polyalkoxyalkylene, alkylene interrupted by phenylene, phenylene

or a saturated or unsaturated heterocyclic residue,
G represents an O, CO, OCO, COO, SO₃, OSO₂, CONR', NR'CO,
NR'COO, OCONR', NR', NR'CS, CSNR', SO₂NR', NR'SO₂,
NR'CSO, OCSNR', NR'CSNR', P(O)(OH)NR' or NR'P(O)(OH)
5 functional group, in which R' is H, (C₁-C₈)alkyl or R₃,
R₃ represents alkyl, phenyl, alkyl substituted or inter-
rupted by one or more groups selected from phenyl, alkyl-
eneoxy, amino or amido substituted or unsubstituted by
alkyl optionally substituted or interrupted by one of the
10 above groups or R₃ is the residue of an optionally mono-
functionalized compound selected from saccharides, oligo-
saccharides, peptides, biocompatible natural or synthetic
macromolecules or molecules capable of being bound to an
endogenous bioreceptor,
15 as well as the salts of these compounds with physiologi-
cally acceptable acids or bases.

Preference is given to the compounds in which G
is an amido group: CONR' or NR'CO, R' being
H, (C₁-C₈)alkyl or R₃, or is the oxygen atom, forming an
20 ether functional group with R₂ and R₃, and to those in
which X is CO₂H.

Among these, the compounds in which the identical
or different R₁ groups represent R₂-G-R₃ are particularly
preferred when R₂ represents (C₁-C₆)alkylene optionally
25 interrupted by phenylene and R₃ represents (C₁-C₁₄)alkyl
optionally substituted or interrupted by one or more
groups selected from phenyl, (C₁-C₆)alkoxy, amino and
amido substituted or unsubstituted by alkyl or alkoxy-
alkyl, saccharides, oligosaccharides and biocompatible
30 macromolecules such as polyethylene glycol and its
(C₁-C₂) ethers and dextran.

Mention may be made, as preferred R₂, of (CH₂)_n,
CH₂CHOH, CH₂CHOHCH₂, (CH₂)₄CHOH, (CH₂)_nC₆H₄ or C₆H₄ with
n = 1, 2 or 3.

35 Throughout the present specification, except when
otherwise mentioned, poly[oxy(C₂-C₃)alkylene] refers to
polyoxyethylenes and polyoxypropylenes, especially
polyethylene glycol and its (C₁-C₃) monoesters and mono-
ethers, with a molecular weight of less than 150,000;



saccharides refers to carbohydrates such as mannose, fucose or galactose and aminosaccharides such as glucosamine or galactosamine; oligosaccharides refers to linear or cyclic chains containing 2 to 10 saccharide units, such as sucrose, maltotriose and cyclodextrins; polysaccharide refers to especially cellulose derivatives or hydroxyethyl starch, inulin or dextrans with a molecular weight of less than 20,000 or even greater for water-insoluble complexes; poly(hydroxyalkyl) refers to polyols with a molecular weight of less than 20,000 and especially poly(vinyl alcohol).

The alkyl, alkylene or alkoxy groups are, except when otherwise mentioned, linear, branched or cyclic (C_1 - C_{14}) groups; these groups may be hydroxylated on one or several carbon atoms.

The phenyl, phenylene and heterocyclic groups may be substituted by OH, Cl, Br, I, (C_1 - C_8)alkyl, (C_1 - C_8)alkoxy, NO_2 , NR_xR_y , NR_xCOR_y , $CONR_xR_y$ or $COOR_x$, R_x and R_y being H or (C_1 - C_8)alkyl.

Mention may be made, among the aromatic, unsaturated or ^{saturated} alicyclic heterocyclic groups, of those derived from thiophene, furan, pyran, pyrrole, pyrrolidine, morpholine, piperazine, imidazole, pyridine, pyrimidine, pyrazine, pyridazine, thiazole, oxazole, pyrrolidine, imidazoline, dioxan, tetrazole, benzofuran, indole, quinoline and more or less saturated derivatives or isomers.

Mention may be made, among the biocompatible natural or synthetic macromolecules, of polyoxy(C_2 - C_3)alkylenes or polyethers, polysaccharides, poly(amino acid)s, such as polylysine, proteins such as albumin or antibodies and their fragments, glycoproteins as well as oligomers or starburst polymers such as the dendrimers and arborols described in Angew. Chemie, Int. Ed., 29(2), 138-175, 1990 and EP-A-115,771.

It is also possible, especially when the chelates are intended to be administered to man orally or rectally, to use macromolecules which are insoluble or slightly soluble in water, such as the derivatives of

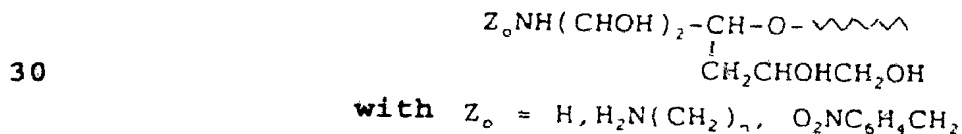


poly(methacrylic acid)s or polyvinylpyrrolidone.

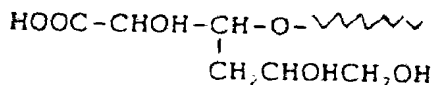
Mention may be made, among molecules capable of binding to an endogenous bioreceptor and thus making it possible to localize the chelate in an organ or in part of it, of those mentioned in US-4,647,447 and especially hormones such as insulin, prostaglandins, steroids, antibodies, especially those specific for tumour cells, lipids or certain sugars such as arabinogalactan or glucose, or glycoproteins without end sialic acid known for their hepatic binding.

Moreover, the presence of a hydrophobic region on R_1 , and especially that of a phenyl ring, can promote the formation of non-covalent bonds with the biological proteins and especially with albumin; this hydrophobic region can also be grafted onto another part of the poly(amino acid).

Monofunctionalized (poly)saccharide refers to a (poly)saccharide in which one of the saccharide units at the end of the chain has been modified to allow the formation of the $G-R_3$ or $CH-R_1$ bond; such a functionalization, described for instance in J. Polymer. Sc., Part A, Polymer Chemistry, 23, 1395-1405 (1985) and 29, 1271-1279 (1991) and in Bioconjugate Chem., 3, 154-159 (1992), is produced by reductive amination with NH_3 or an amine containing a reactive group or precursor of a reactive group or by oxidation through a lactone. It is thus possible to obtain a derivative having, as end functional group, a primary amine or a derivative carrying a reactive group, such as

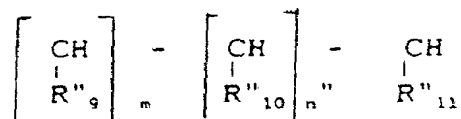


or a derivative containing an acid functional group



from maltose

or the R_4 and R_7 groups are bonded and taken together represent



Y being a saturated or unsaturated heterocycle constituted of 1 or 2 fused rings, optionally substituted by one or several OH, alkyl, alkoxy or alkoxyalkyl groups, having up to 12 ring members, containing 1 to 4 heteroatoms selected from O, N and S, provided that when W represents Y, the carbon atom bonded to N is bonded to 2 carbon atoms of the heterocycle,

$$\begin{array}{c} \text{R}''_4 \\ | \\ \text{N} - (\text{A}''_1 - \underset{\text{R}''_6}{\underset{|}{\text{N}}})_F - \text{A}''_2 - \underset{|}{\text{B}}'' - \text{A}''_3 - \text{N} \begin{array}{l} / \quad \backslash \\ \text{R}''_7 \quad \text{R}''_8 \end{array} \\ | \\ \text{R}''_5 \end{array} \quad \text{I}''$$

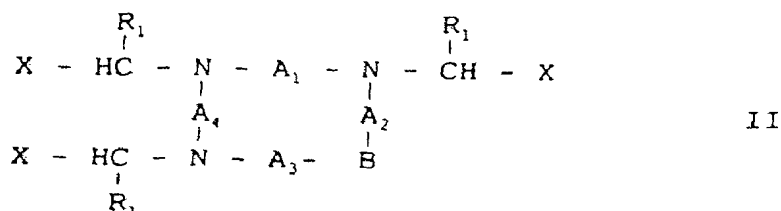
- or A_2-B-A_3 represents a heterocyclic group in which B is a saturated or unsaturated heterocycle with 5 or 6 ring members containing 1 or 2 heteroatoms selected from O, S and N, and A_2 and A_3 represent a group $CH-R_6$ in which R_6 is H or (C_1-C_6) alkyl,

with the proviso that at least 3 groups from $R_4, R_5, R_6,$

R_7 , R_8 and W represent $CH(R_1)X$.

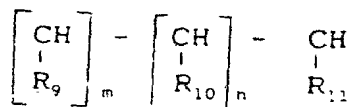
Compounds of formula I which contain 3 different nitrogen atoms substituted by at least one group $CH(R_1)X$, and more preferably by identical $CH(R_1)X$ groups, with $X = CO_2H$, are preferred for complexing lanthanide ions.

A first set of preferred ligands from those of formula I consists of the macrocycles of formula

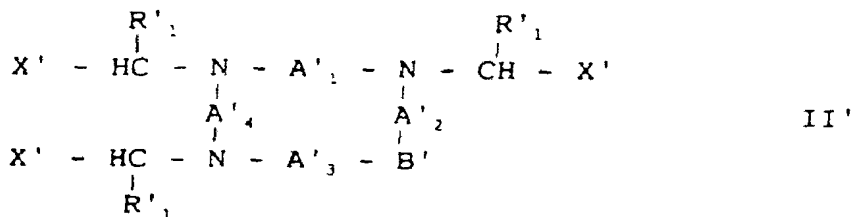


in which

- the R_1 groups are preferably identical and the X groups preferably represent CO_2H ,
- A_1 to A_4 independently represent



m and n being integers from 0 to 2, the sum of which has a value of 1 or 2, and R_9 , R_{10} and R_{11} independently represent H, alkyl, alkoxyalkyl, phenyl or phenyl-alkylene, and R_{10} may also represent OH or alkoxy, or one of the R_9 and R_{11} groups represents the formula

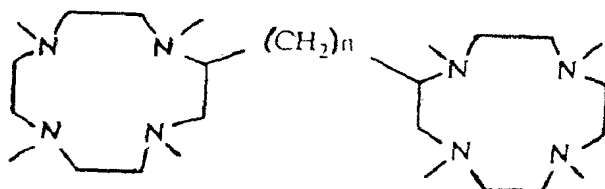
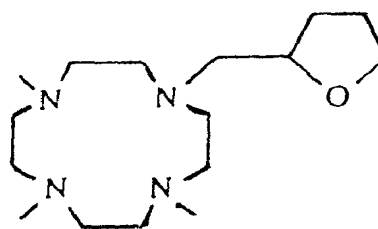
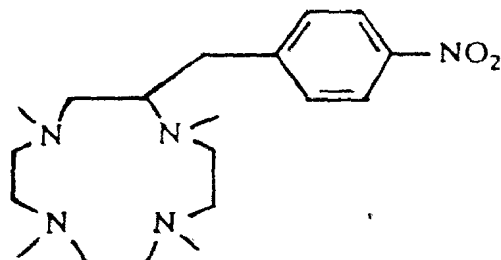
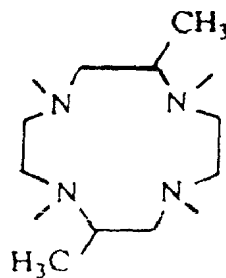
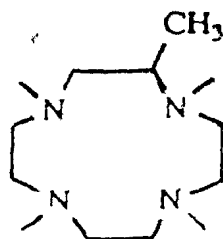


in which the letters can have the meanings of the letters with the same index number of the formula II, with the exception of R'_9 or R'_{11} which is bonded to the macrocycle II and represents (C_1-C_8) alkylene, optionally substituted by alkoxy,

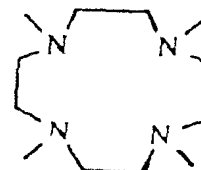
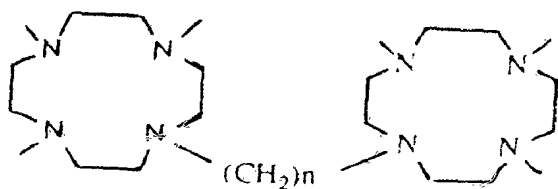
- B represents N-W and W represents the same as R_5 or H, alkyl, alkoxyalkyl, optionally substituted amidoalkyl,

- polyoxy(C₂-C₃)alkylene, these groups optionally containing a phenyl, (C₁-C₆)alkylene-Y or Y, Y being a saturated or unsaturated heterocycle constituted of 1 or 2 fused rings, optionally substituted by one or several
- 5 OH, alkyl, alkoxy or alkoxyalkyl groups, having up to 12 ring members, containing 1 to 4 heteroatoms selected from O, N and S, provided that when W represents Y, the carbon atom bonded to N is bonded to 2 carbon atoms of the heterocycle,
- 10 or, when R₉ and R₁₁ are different from the formula II', w represents this formula, in which the letters can have the meanings of the letters with the same index number of the formula II, with the exception of B' which represents N-(C₁-C₈)alkylene optionally substituted by alkoxy, or
- 15 alternatively W represents CH(R₁)X, or A₂-B-A₃ represents a heterocyclic group in which B is a saturated or unsaturated heterocycle with 5 or 6 ring members containing 1 or 2 heteroatoms selected from O, S and N, and A₂ and A₃ represent a group CH-R_e in which R_e
- 20 is H or (C₁-C₆)alkyl.
- Preference is given to the macrocycles in which A₁ to A₄ represent (CH₂)₂ or (CH₂)₃ or one of them is substituted by R₁₁, R₁₁ representing alkyl, phenyl or phenylalkylene, preferably benzyl, optionally sub-
- 25 stituted, and more preferably those in which B is N-W.

Mention may be made, as examples of such macrocycles, of



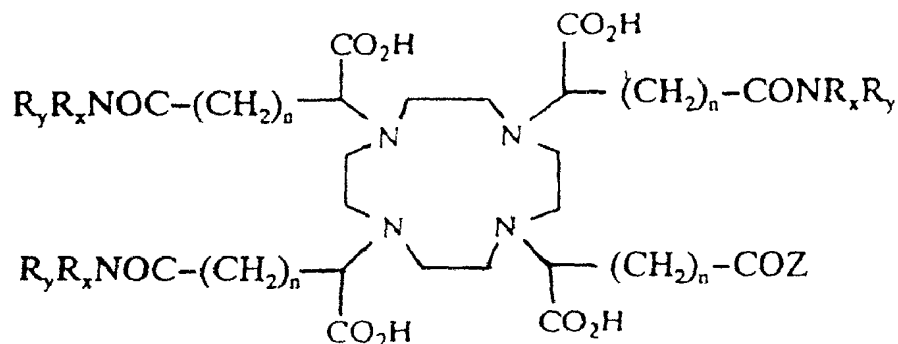
$n = 2 \text{ to } 6$



which are especially described in the references mentioned above.

5 In the case where a carbon atom of the macrocycle is substituted, it is especially preferable, in order not to obtain a mixture of isomers, for the 4 nitrogen atoms to be substituted by the same group $\text{CH}(\text{R}_1)\text{COOH}$.

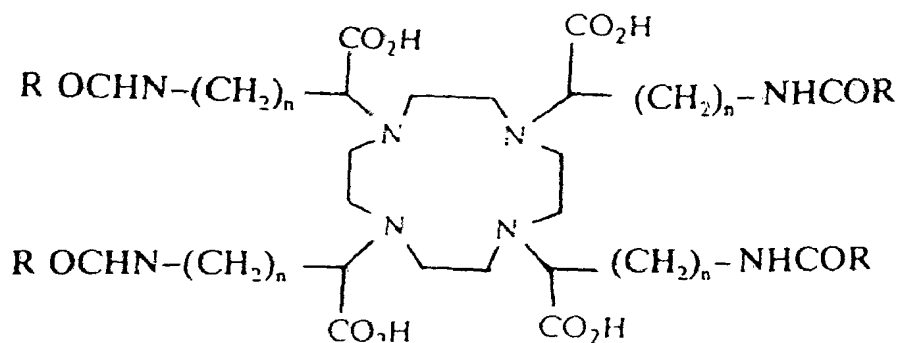
10 Preference is given, among the derivatives of 1, 4, 7, 10-tetraazacyclododecane, to those of formula



in which n is 2 or 3 and

R_x is H or optionally hydroxylated (C_1 - C_{14})alkyl and R_y is hydroxylated (C_2 - C_{14})alkyl, polyoxy(C_2 - C_3)alkylene, polyhydroxyalkyl or the residue of an optionally monofunctionalized saccharide, oligosaccharide or polysaccharide; R_y can also optionally comprise (C_1 - C_6)alkylene or phenylene groups bonded to the above via amide or ether functional groups, and Z represents NR_xR_y or OH.

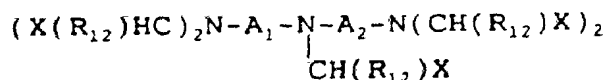
Mention may also be made, among the derivatives of formula II, of those of formula



in which n is 2 or 3

and R represents hydroxylated (C_2 - C_{14})alkyl, polyoxy(C_2 - C_3)alkylene or an optionally monofunctionalized saccharide, oligosaccharide or polysaccharide residue.

Another set of preferred ligands is that of the linear derivatives of formula

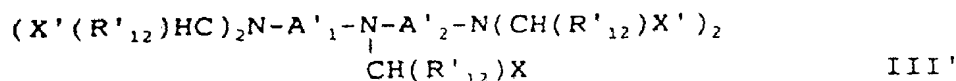


in which

- A_1 and A_2 independently represent



m and n being 0, 1 or 2 and their sum having the value 1 or 2, R₉, R₁₀ and R₁₁ independently representing H, alkyl, alkoxyalkyl, phenyl or phenylalkylene, and R₁₀ may also represent OH or alkoxy, or one of the R₉ and R₁₁ groups
5 represents the formula



in which the letters can have the meanings of the letters with the same index number of the formula III, with the exception of R'₉ and R'₁₁ which cannot represent III' and one of which represents (C₁-C₈)alkylene optionally carrying one or more alkoxy,
10

- R₁₂ represents H, alkyl, alkoxyalkyl or R₁, provided that at least 3 CH(R₁₂)X groups represent CH(R₁)X and are preferably identical with X being CO₂H.

According to a second aspect, the invention
15 relates to the paramagnetic complexes formed between the ligands of the invention and the suitable paramagnetic metal ions, such as those of gadolinium, dysprosium and manganese, as well as to the contrast agent compositions for medical imaging by nucleic magnetic resonance which
20 comprise these complexes in combination with the usual vehicles and additives.

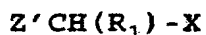
The ligands according to the invention can also form complexes with radioelements such as ^{99m}Tc or ⁹⁰Y, which can be used for performing a diagnosis or for
25 carrying out a therapeutic treatment.

These complexes generally are internal salts, resulting from the neutralization by the central metal cation of acid groups of the ligand; when the complex comprises other acid groups, the latter may be salified
30 by a pharmaceutically acceptable inorganic or organic base, including amino acids, for example NaOH, lysine, N-

methylglucamine, arginine, ornithine or diethanolamine.

The doses at which the contrast agents according to the invention can be administered depend on the nature of the complex, on the relaxivity which it induces, on the administration route and on the targeted organ. For example, it is possible, by the oral route, especially for the gastrointestinal sphere, to administer from 0.1 to 2 mM/kg and parenterally from 0.001 to 1 mM/kg.

According to another aspect, the invention relates to a process for the preparation of the chelating poly(amino acid) derivatives which consists in reacting, with the polyamine which constitutes the skeleton thereof, a nucleophilic reactant of formula



in which Z' represents a halogen or a sulphonate and the reactive groups of R₁ and X are optionally protected, in order to obtain the substituted nitrogen atoms in accordance with the invention, optionally after deprotection of the reactive groups such as the hydroxyl and acid groups.

As in conventional nucleophilic substitutions, the reaction can be carried out in a polar or nonpolar aprotic solvent such as acetonitrile, dimethylformamide or toluene or in water or a pure or aqueous alcohol in the presence of an inorganic base, such as an alkali metal or alkaline-earth metal hydroxide or carbonate, or a tertiary amine, at a temperature between room temperature and the reflux temperature of the solvent.

When the nitrogen atoms of the polyamine do not all carry identical CH(R₁)X substituents, it is possible to carry out successive selective N-alkylations.

For example, in the case of 1,4,7,10-tetraazacyclododecane, it is possible to carry out a monoalkylation by reacting a marked excess of the macrocycle with Z'CH(R₁)X under suitably chosen operating conditions, as described in J. Org. Chem., 58, 3869-3876 (1993), or by blocking 3 of the N atoms by reacting with ethyl ortho-carbonate or with a dimethylformamide acetal, as described in J. Chem. Soc. Chem. Comm., 1317-18 (1991);

when hydrolysis is carried out of the compound obtained without having substituted the non-blocked N atom, a monoformamide is obtained and trialkylation of the other 3 N atoms can be carried out.

5 It is also possible to obtain unsymmetrical compounds by a suitable choice of the reactants leading to the preparation of the polyamine skeleton; examples of these reactions are given in EP-299,795, for the preparation of linear or cyclic derivatives.

10 In the case of certain R_1 substituents, especially those of formula R_2-G-R_3 in which R_3 is a macromolecule and G is an amido group, it is advantageous to prepare the derivatives according to the invention via compounds of formula I in which the nitrogen atoms carry
15 substituents of formula $CH(R'_1)X$, R'_1 being of low molecular weight, containing about 2 to 5 carbon atoms.

These chemical intermediates are another subject-matter of the invention.

These compounds are represented by the formulae
20 I, II and III, for which the meanings of the letters are identical to those mentioned above, with the exception of that of $CH(R_1)X$ which is $CH(R_2-G')X'$, G' being a reactive functional group which is a precursor of G, such as $COOR'$, SO_3R' , PO_3R' , NHR' , SO_2NHR' , $N=C=S$, $N=C=O$ and OH
25 and X' representing X or protected X, especially an ester group.

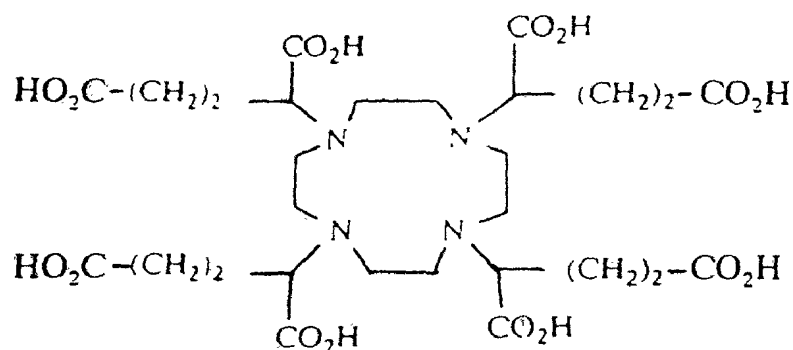
Precursor group of G means any functional group which is known to allow the formation of a covalent bond under operating conditions which are accessible in
30 industry and, for example, in addition to the above groups, those used for graftings onto proteins.

These derivatives can be prepared as described above for the derivatives of the invention of formula I, but with nucleophilic reactants $Z'CH(R_2G')X'$.

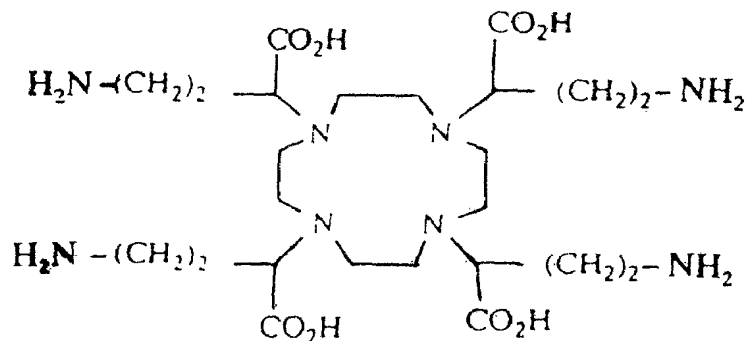
35 The coupling of these intermediates to the reactive derivatives of R_3 to give the ligands according to the invention, in which at least 3 N atoms carry a substituent $CH(R_2-G-R_3)X$, can be carried out according to conventional methods, especially those commonly employed

in peptide syntheses, or alternatively after activation of the acids as acid halides or anhydrides or in the presence of a dehydrating agent such as carbodiimides; depending on the nature of G' and of the reactive group of R'₃, an amine alkylation or acylation or the condensation of an aldehyde with an amine followed by a reduction may be carried out.

Mention may be made, among these chemical intermediates, of those of formula



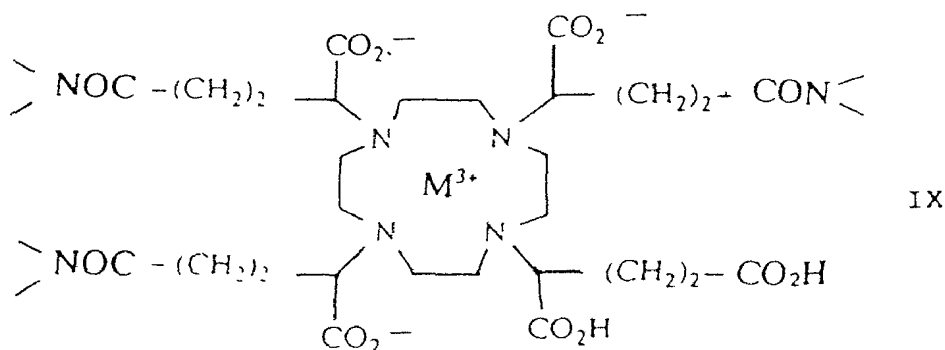
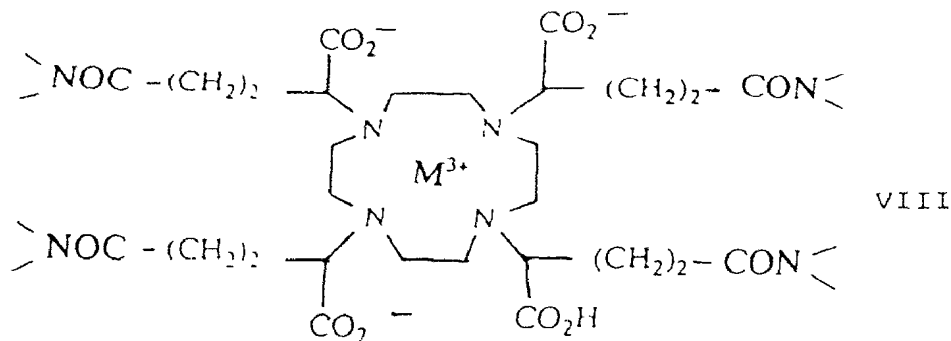
and of the derivatives of formula



and of their alkyl esters or salts.

The compounds of formula VI are particularly advantageous in that they make it possible to obtain tri- or tetraamides derived from the carboxyl groups on the C in the γ position with respect to the nitrogen without modification of the CO₂H groups in the α position, when the amidification reaction is carried out by reaction of a chelate of VI with an amine in the presence of a dehydrating agent such as a carbodiimide in aqueous or organic medium.

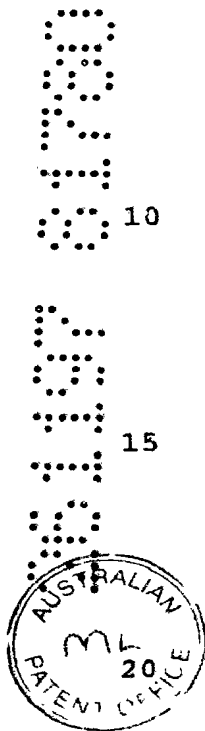
Depending on the operating conditions, relative proportions of reactants, solvent, reaction time and temperature, and the reactivity of the amine used, a compound of formula VIII or IX, or their mixtures, is obtained.



in which M^{3+} is preferably Gd^{3+} , which makes it possible directly to obtain the complex which is useful as contrast agent, but M^{3+} could be any cation chelated by the ligand of formula VI; M^{3+} should then be separated from the ligands VIII or IX by the action of an acid such as HCl , H_2S or HCN , the ligands then being reacted with an oxide or a salt of the paramagnetic element to be complexed.

It is obvious that this process can be applied, for the preparation of amides, to other compounds in which the side arm contains an acid functional group and X is CO_2H or PO_3H .

In fact, it makes possible the selective protection of the various acids and amines involved in the coordination of the metal.



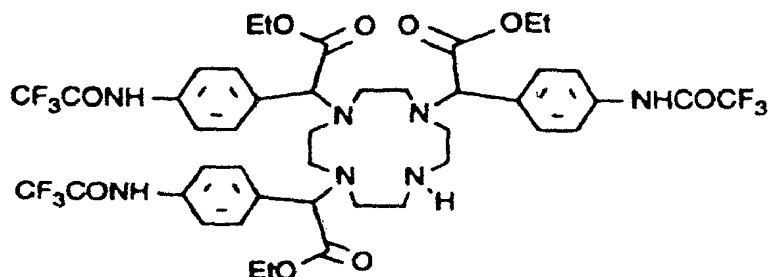
The metal complexes of the derivatives of formula I, and those of the synthetic intermediates of formula VI, can be prepared conventionally by reacting one equivalent of the oxide or of a salt of the metal in aqueous medium, preferably at a temperature greater than 20°C but less than 90°C.

In the following text, a description is given of examples of the preparation of intermediates and of ligands or chelates according to the invention.

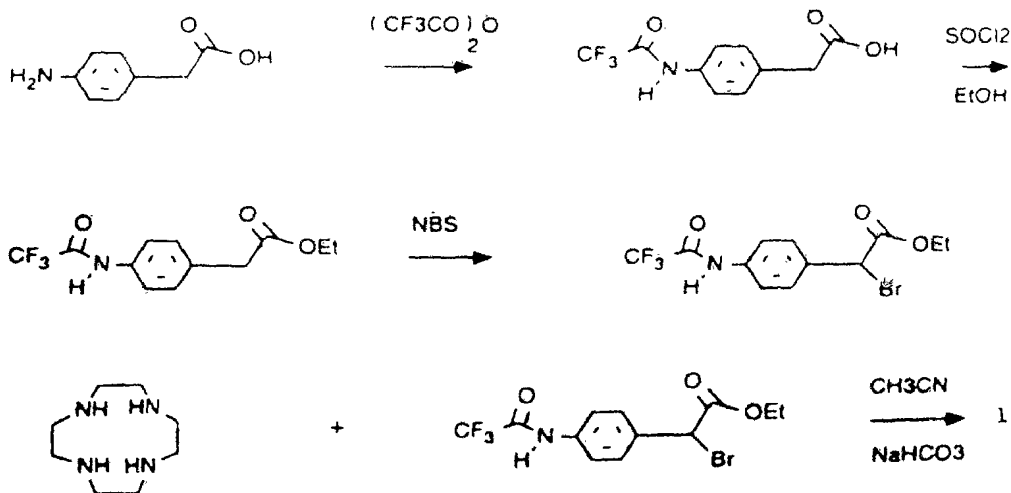
EXAMPLES

EXAMPLE 1

Preparation of the compound of formula



Reaction scheme:



1. 4-(Trifluoroacetamido)benzeneacetic acid

This compound is prepared according to the method described by K.D. Janda et al. (J. Am. Chem. Soc., 113, No. 1, p. 291 (1991)) with a yield of 75%.

10 g of 4-aminophenylacetic acid give 12 g of a trifluoroacetylated derivative characterized by ^1H NMR δ ppm (DMSO): 7.45 (d, 4H), 7.56 (s, 2H), 11.15 (s, 1H).

2. Ethyl 4-(trifluoroacetamido)benzeneacetate

5 This compound is obtained, starting from the acid prepared above according to the method described by K.D. Janda (J.A.C.S., 113, No. 1, p. 291 (1991)), with a yield of 33%. 12 g of acid are converted to 4.4 g of ester, which are characterized by ^1H NMR (δ ppm) DMSO:
10 1.1 (t, 3H), 3.6 (s, 2H), 4.05 (q, 2H), 7.4 (q, 4H).

3. Ethyl α -bromo-4-(trifluoroacetamido)benzeneacetate

4 g (14.5 mmol) of the ester prepared above are suspended in CCl_4 (150 cm^3). The mixture is stirred and
15 brought to a gentle reflux. 2.8 g of N-bromosuccinimide and 0.2 cm^3 of concentrated hydrobromic acid solution (38%) are introduced into the reactor and the medium is stirred under reflux for 48 h. The insoluble material is filtered off and the solvent is evaporated. The residue
20 is purified through silica (eluent CH_2Cl_2) to lead to 2 g of purified product.

Yield: 40%

^1H NMR (δ ppm): 1.2 (t, 3H), 4.1 (q, 2H), 5.9 (s, 1H), 7.6 - 7.8 (m, 4H), 11.4 (s, 1H).

25 4. Preparation of Compound 1

120 mg of NaHCO_3 and 500 mg of the brominated derivative prepared above are added to a solution of 60 mg (0.35 mmol) of 1,4,7,10-tetraazacyclododecane in 10 cm^3 of acetonitrile. The suspension is stirred at a
30 temperature of 40°C for 48 h. The reaction medium is then filtered and the solvent evaporated under reduced pressure. The residue is taken up in isopropyl ether to give 600 mg of crude product in powder form. The product is purified by chromatography on a silica column (eluent:
35 AcOEt/MeOH 90/10 then 80/20).

Weight obtained: 110 mg

Yield: 32%

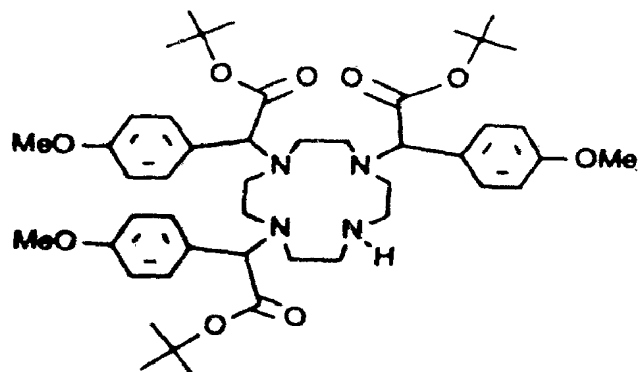
^{13}C NMR (δ ppm) CDCl_3 : 14.6, 61.7, 63-67, 116 (CF_3), 130.6-136 (aromatic C atoms), 155 (CONH), 172 (CO).

The amine functional groups of Compound 1 are then deprotected by reaction with NaBH_4 in ethanol, as described in Chem. Ber., 103, 2437 (1970).

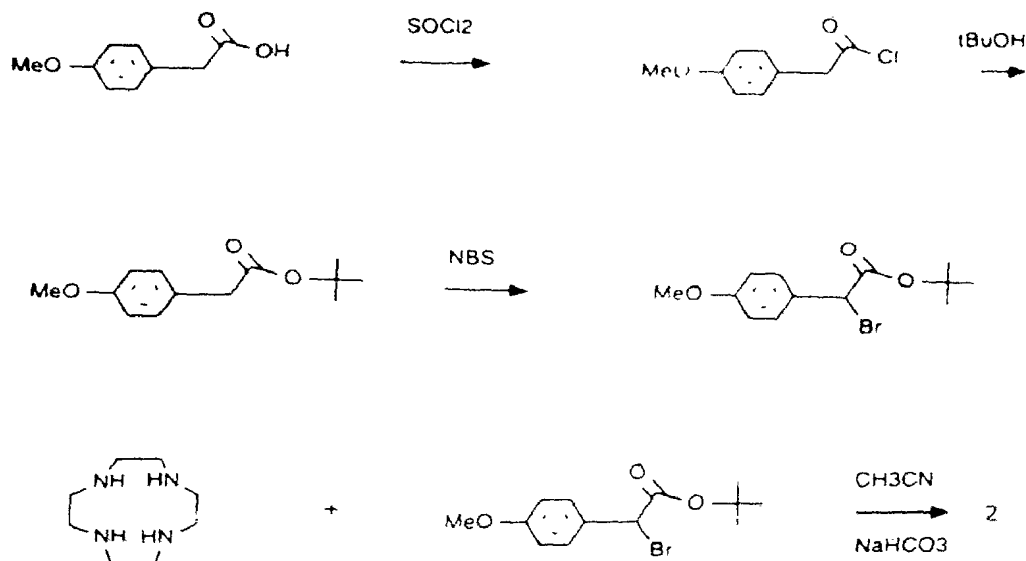
- 5 An intermediate of the invention, for which $\text{R}_2 = \text{C}_6\text{H}_4$ and G' is NH_2 , is thus obtained, which is the precursor of a compound which contains 3 substituents, according to the invention.

EXAMPLE 2

Preparation of the compound of formula



Reaction scheme



1. t-Butyl para-methoxyphenylacetate

The product is prepared according to the method described by H. Gotthardt et al. (Chem. Ber. 109, p. 740 (1976)) and P.G. Mattingly (J. Org. Chem., 46, p. 1557 (1981)). 5 g of t-butyl ester are obtained from 15 g of para-methoxyphenylacetic acid.

Yield: 28%

^1H NMR (δ ppm): 1.3 (s, 9H), 3.46 (s, 2H), 3.75 (s, 3H), 6.8 - 7.3 (q, 5H).

2. t-Butyl α -bromo-para-methoxyphenylacetate

The product is prepared according to the method described by H. Gotthardt et al. and P.G. Mattingly.

5 g of the t-butyl ester prepared above lead to 2.5 g of brominated derivative.

Yield: 33%

^1H NMR (δ ppm): 1.48 (s, 9H), 3.82 (s, 3H), 5.28 (s, 1H), 6.83 - 7.6 (m, 5H).

3. Preparation of Compound 2

600 mg of NaHCO_3 are added to a solution consisting of 285 mg of 1,4,7,10-tetraazacyclododecane (1.65 mmol) in 30 cm^3 of acetonitrile with stirring. 2 g of the α -brominated ester prepared above are introduced into the suspension and the reaction medium is stirred

for 48 h at room temperature. After filtration and evaporation of the solvent, the residue is purified by chromatography on silica (eluent: $\text{CH}_2\text{Cl}_2/\text{AcOEt}/\text{MeOH}$ 80/10/4) to lead to 500 mg of purified product.

5 Mass spectrum (FAB⁺): peak 833

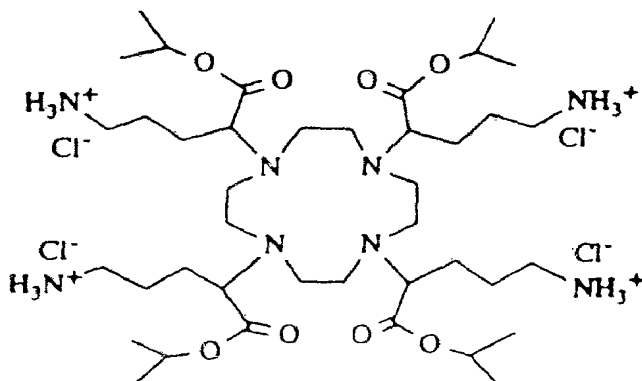
¹³C NMR (δ ppm): 27.6 (CH_3 t-butyl), 45-50 (ring), 54.9 (CH_3O), 61.1 (t-butyl), 68 (NCH), 113.6 - 127.2 - 130.4 - 158 (aromatic C atoms), 171 (C=O).

10 The phenol functional groups of Compound 2 are then deprotected by reaction with boron tribromide, as described in Org. Synth. Coll. Vol. V, 412 (1973) or in J. Org. Chem., 44, 4444 (1979).

15 An intermediate of the invention, for which $\text{R}_2 = \text{C}_6\text{H}_4$ and G' is OH, is thus obtained, which can be conventionally substituted.

EXAMPLE 3

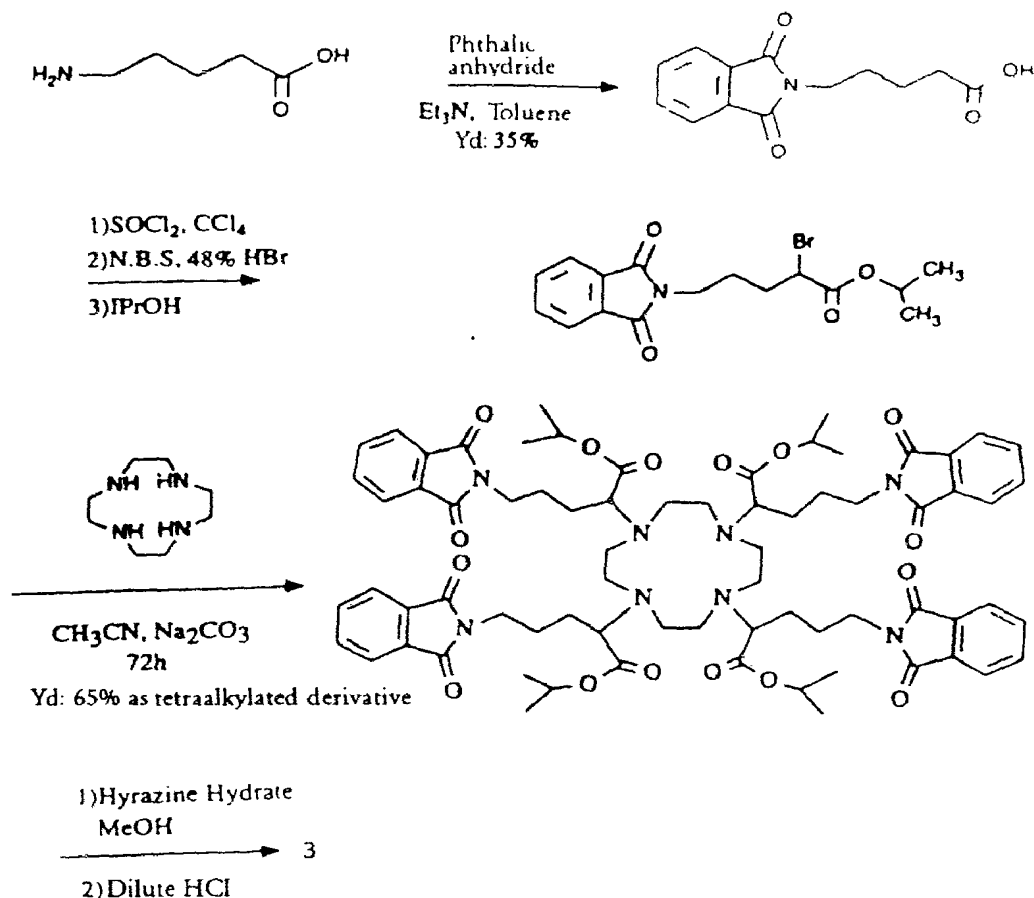
Preparation of the compound of formula



3

of the corresponding acid and of the complex with Gd^{3+} .

Reaction scheme



1. 5-(N-Phthalimido)pentanoic acid

- 12.6 g (85.1 mmol) of phthalic anhydride, 10 g (85.1 mmol) of 5-aminovaleric acid, 1.2 ml (8.51 mmol) of triethylamine and 130 ml of toluene are mixed and stirred at reflux for 1 h in a three-necked flask equipped with a Dean and Stark apparatus for removing the water formed by azeotropic distillation. After one night at room temperature, the precipitate formed is filtered and washed with heptane, then with 200 ml of a 1N hydrochloric acid solution and then with 100 ml of water. After drying, 7.37 g of 5-(N-phthalimido)pentanoic acid are obtained in the form of white crystals with a yield of 35% (M.p. = 115°C).
- $^1\text{H NMR}$ (CDCl_3) δ (ppm): 7.8 (m, 2H), 7.7 (m, 2H), 3.7 (t, 2H), 2.4 (t, 2H), 1.7 (m, 4H).
- $^{13}\text{C NMR}$ (CDCl_3) δ (ppm): 178, 168, 134, 133.9, 123.2, 37.4,

33.3, 27.9, 21.8.

2. Isopropyl ester of 2-bromo-5-(N-phthalimido)-pentanoic acid

7.2 g (29.1 mmol) of 5-(N-phthalimido)pentanoic acid are added to a solution of 3 ml of carbon tetrachloride and 8.5 g (116 mmol) of thionyl chloride. The solution is brought to reflux for 1 hour; 14 ml of carbon tetrachloride, 6.2 g (34.9 mmol) of N-bromosuccinimide and 2 drops of 48% aqueous hydrobromic acid are added and the solution is left under reflux for 2 hours. The cooled solution is poured into 60 ml of isopropanol and stirred for 30 minutes. After evaporation under vacuum, the oil obtained is purified on silica, elution being carried out with a 50 dichloromethane/50 heptane mixture and then with dichloromethane. After evaporation of the solvents, 8.2 g of the isopropyl ester of 2-bromo-5-(N-phthalimido)pentanoic acid are obtained with a yield of 76.6% in the form of a pale-yellow oil which crystallizes (M.p.: 75°C).

^1H NMR (CDCl_3) δ (ppm): 7.85 (m, 2H), 7.7 (m, 2H), 5 (m, 1H), 4.2 (t, 1H), 3.7 (t, 2H), 1.7 - 2.2 (m, 4H), 1.2 (d, 3H), 1.25 (d, 3H).

^{13}C NMR (CDCl_3) δ (ppm): 168.5, 168, 133.9, 132, 123.2, 69.7, 45.5, 36.9, 31.9, 26.9, 21.5, 21.3.

3. Tetraisopropyl ester of 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetra[2-(5-N-phthalimido)-pentanoic] acid

0.92 g (5.34 mmol) of 1,4,7,10-tetraazacyclododecane, 11.8 g (32.1 mmol) of the compound (2), 3.4 g (32.1 mmol) of sodium carbonate and 36 ml of acetonitrile are stirred under reflux for 72 h. After filtration and evaporation under vacuum, the oil obtained is taken up in dichloromethane and washed with water. After drying and evaporation of the dichloromethane, the residue obtained is purified by two successive flash chromatographic operations on silica with, as first eluent, a 95 CH_2Cl_2 /5 CH_3OH mixture and then, as second eluent, 95 $\text{CH}_3\text{COOC}_2\text{H}_5$ /5 CH_3OH . After evaporation of the solvents, 4.62 g of the tetraisopropyl ester of 1,4,7,10-tetraazacyclododecane-

1,4,7,10-tetra[2-(5-N-phthalimido)pentanoic] acid are obtained with a yield of 65% in the form of amorphous crystals.

¹H NMR (CDCl₃) δ(ppm): 7.5 - 7.85 (m, 16H), 4.8 - 5.1 (m, 4H), 1 - 3.8 (m, 72H)

¹³C NMR (CDCl₃) δ(ppm): 167, 166.9, 162.8, 128.4, 126.9, 117.8, 62.2, 57.9, 45.3, 45, 32.5, 22.3, 20.4, 16.9, 16.7.

4. Tetrahydrochloride of the tetraisopropyl ester of 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetra[2-(5-amino)pentanoic] acid

1 g (0.76 mmol) of the tetraisopropyl ester of 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetra[2-(5-N-phthalimido)pentanoic] acid, 0.15 ml of hydrazine hydrate (3.04 mmol) and 8 ml of methanol are stirred under reflux for 1 hour. 10 ml of 0.5M hydrochloric acid are added at room temperature. The precipitate formed is removed by filtration and the filtrate is evaporated.

5. 1,4,7,10-Tetraazacyclododecane-1,4,7,10-tetra[2-(5-amino)pentanoic] acid (hydrochloride)

3.1 g of the phthalimido derivative obtained according to 3 and 270 ml of a 6N aqueous HCl solution are maintained under reflux, with stirring, for several days; concentration is then carried out under reduced pressure to a volume of 20 ml, the solid is separated, extraction is carried out with ethyl ether and the extract is brought to dryness. The residue is purified by chromatography through silanized silica, elution being carried out with water; the aqueous solution of the desired product is concentrated and the residue is precipitated in ethanol, to give 1.15 g of the acid.

M.p. = 250°C.

¹H NMR (D₂O) δ ppm: 3.8 - 4 (m, 4H), 2.8-3.6 (m, 24H), 1.5 - 2.2 (m, 16H).

6. Complex of the above acid with Gd³⁺

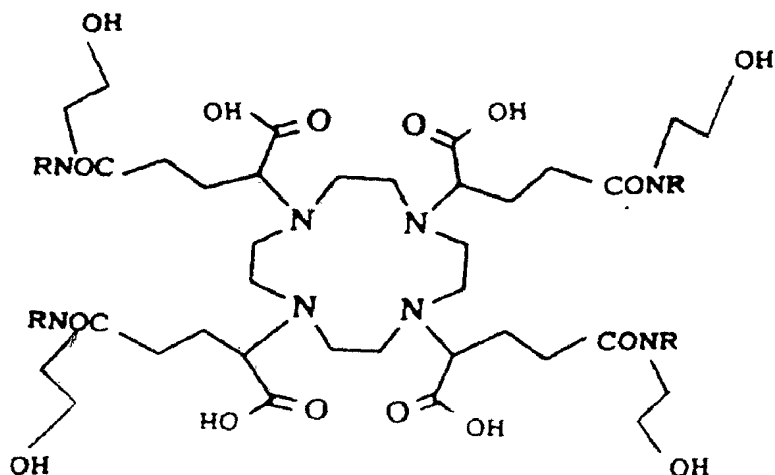
1.2 g of the above product and 0.5 g of GdCl₃·6H₂O are dissolved in 17 ml of water. The pH of the medium changes with the reaction; it is maintained at 6 by addition of a 1N aqueous NaOH solution; when the pH

has stabilized at 6, a fresh addition of NaOH brings it to 7 before concentration under reduced pressure. The solid obtained is precipitated in 75% (V/V) ethanol.

1.1 g of the desired product are thus obtained in the form of beige crystals which melt above 300°C.

EXAMPLE 4

1,4,7,10-Tetrakis{3-[N-(2-hydroxyethyl)-N-(1-deoxyglucitol)carboxamido]-1-carboxypropyl}-1,4,7,10-tetraazacyclododecane (gadolinium complex, Na salt, Compound No. 4).



1. 1,4,7,10-Tetrakis[1,3-di(methoxycarbonyl)-propyl]-1,4,7,10-tetraazacyclododecane

43 g (0.18 mol) of dimethyl 2-bromoglutarate, prepared according to T.R. Hoyer, J. Org. Chem., 1982, 47, 4152-4156, are added dropwise to a mixture of 4.3 g (0.025 mol) of 1,4,7,10-tetraazacyclododecane, 25 g (0.18 mol) of potassium carbonate and 100 ml of acetonitrile at 50°C. The suspension is stirred for 48 hours at this temperature and then filtered. After evaporation of the acetonitrile to dryness, the residue is purified twice by flash chromatography on silica with a dichloromethane/methanol gradient. After evaporation of the solvents, 15 g of beige powder are obtained with a yield of 75%.

TLC: SiO_2 , $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$ (9/1),

$R_f = 0.8$.

2. 1,4,7,10-Tetrakis[1,3-dicarboxypropyl]-1,4,7,10-tetraazacyclododecane

5 15 g (0.019 mol) of the 1,4,7,10-tetrakis[1,3-di(methoxycarbonyl)propyl]-1,4,7,10-tetraazacyclododecane compound are stirred in 100 ml of methanol and 250 ml of N aqueous NaOH solution for 16 hours at room temperature. The octaacid in solution is purified by retention on
10 IRA 458 resin, marketed by Rohm and Haas, and then elution with an acetic acid gradient. After evaporation of the solvents, 11 g of white powder are obtained with a yield of 85%.

TLC: SiO_2 , $\text{CH}_3\text{COOC}_2\text{H}_5/\text{CH}_3\text{OH}/\text{CH}_3\text{COOH}$ (35/35/40), $R_f = 0.2$.

15 ^{13}C NMR DMSO (δ ppm): 31.13, 47.50, 61.13, 61.76, 172.29, 174.9.

Mass spectrum (FAB^+): peak = 693

3. Complex with gadolinium of the above intermediate (Na pentasalt)

20 A suspension of 12.1 g (0.0175 mol) of the compound obtained according to 2 and 6.5 g (0.0175 mol) of $\text{GdCl}_3 \cdot 6\text{H}_2\text{O}$ in 225 ml of water is brought to a pH of 6.5 by addition of a 1N aqueous NaOH solution and maintained at this pH by successive additions. When the
25 pH no longer changes, the water is removed under reduced pressure to give 19.8 g of white powder, a mixture of the final product with NaCl.

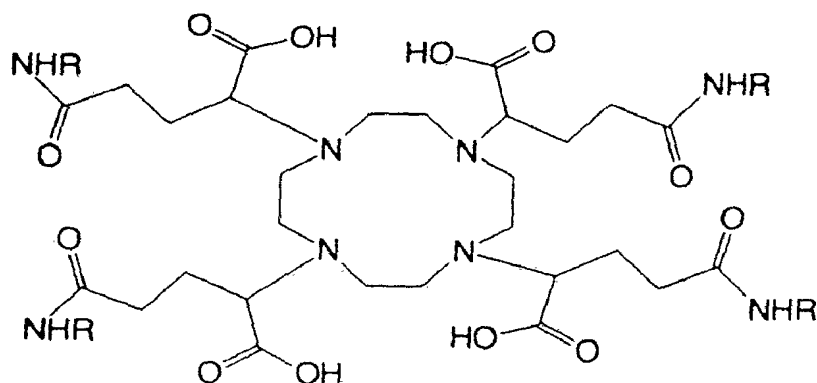
4. Monosodium salt of the gadolinium complex of 1,4,7,10-tetrakis{3-[N-(2-hydroxyethyl)-N-(1-deoxy-glucitol)carboxamido]-1-carboxypropyl}-1,4,7,10-tetraazacyclododecane (Compound No. 4)

30 A suspension of 2 g (2.9 mmol) of the compound obtained in 2 in 100 ml of water with 1.1 g (2.9 mmol) of gadolinium(III) chloride hexahydrate, at 80°C , has a
35 sufficient amount of 0.1N aqueous NaOH solution added to it to give a pH of 4.3. The solution obtained is brought to a pH of 7 by addition of the same NaOH solution and is then concentrated to a volume of 10 ml. After addition of 2.8 g (12.2 mmol) of 1-deoxy-1-(2-hydroxyethylamino)-D-

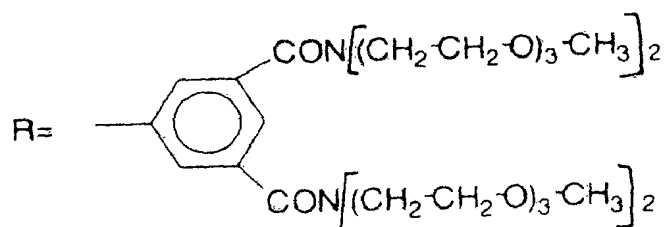
glucitol, the pH is brought to 5.3 by addition of 1N aqueous hydrochloric acid solution and 2.3 g (12.2 mmol) of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride are added and the solution is stirred for 5 16 hours at room temperature. The solution is brought to a pH of 3.5 by addition of IRN 77 resin, marketed by Rohm and Haas, filtered, adjusted to a pH of 5.5 using 0.1N aqueous NaOH solution and then eluted on silanized silica. Evaporation of the water, then washing the residue twice with 100 ml of ethanol and drying produces 10 4 g of white powder.

EXAMPLE 5

Gadolinium complex of Compound No. 5 of formula



with



15 1. Preparation of R-NO₂

1 g of 5-nitroisophthalic acid chloride is introduced at 0°C into a solution of 2.5 g of bis(3,6,9-trioxadecyl)amine, prepared according to the method described in Tetrahedron, 47, 411 (1991), and 1.12 ml of triethylamine in 10 ml of dichloromethane. The medium is left stirring for 2 hours at room temperature and then washed with water, dried over Na₂SO₄ and concentrated. 20 The residue obtained is purified by chromatography on

silica, elution being carried out with a $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$ (95/5) mixture. 2.26 g of the desired product are thus obtained in the form of a yellow oil.

5 2. 5-Amino-N,N,N',N'-tetrakis(3,6,9-trioxadecyl)-1,3-benzenedicarboxamide (RNH_2)

2.2 g of the above nitro derivative in 10 ml of ethanol are hydrogenated in the presence of 10% Pd/C under pressure of 10^5 Pa at a temperature of 20°C . After filtration and concentration under reduced pressure of the medium, 2 g of the amine are obtained in the form of a yellow oil.

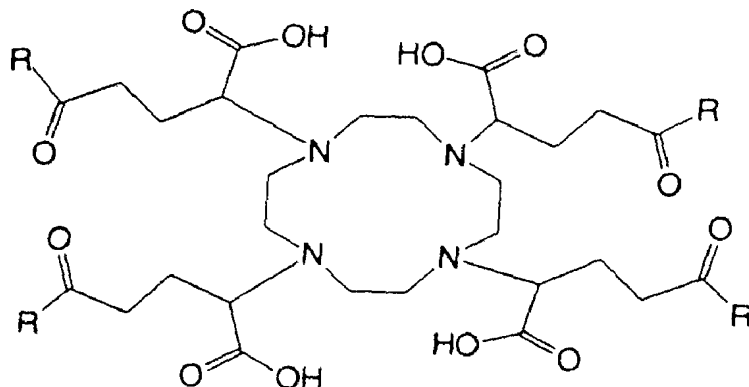
^1H NMR (CDCl_3) δ (ppm): 6.7 (s, 2H), 6.6 (s, 1H), 3.35-3.7 (m, 48H), 3.25 (s, 12H).

15 3. Complex of Compound No. 5 with Gd^{3+}
1 g of the complex obtained in Stage 3 of Example 4, 3.23 g of RNH_2 and 6.8 g of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide (hydrochloride) are dissolved in 13 ml of water; the solution is left stirring for 48 hours at room temperature with several additions of a 1N aqueous HCl solution in order to maintain the pH about 7. The medium is brought to 150 ml by addition of water and then subjected to an ultrafiltration in a nova-type minisette cassette, marketed by Filtron (USA), with a membrane with a cut-off threshold of 3 Kdaltons.

25 The desired product has a retention time of 30 minutes, during gel filtration in a 60 cm x 2 cm Pharmacia column filled with Superdex® 75 gel, with an eluent (H_2O) flow rate of 1 ml per minute.

EXAMPLE 6

30 Complex with Gd^{3+} of Compound No. 6 of formula (sodium salt)



with $R = N[CH_2(CHOH)_4CH_2OH]_2$.

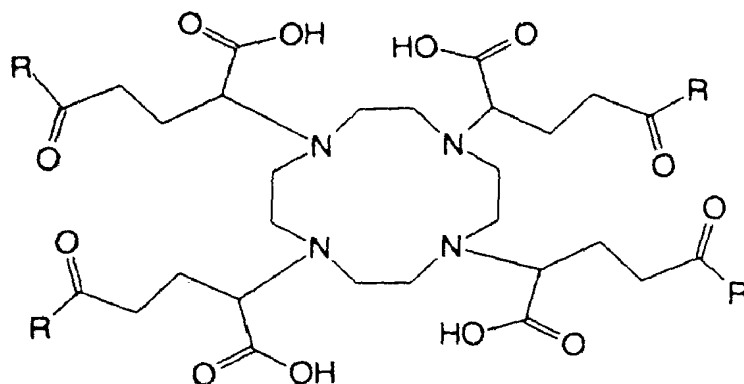
1 mmol of the complex obtained in Stage 3 of Example 4 and 4.6 mmol of commercial bis(2,3,4,5,6-penta-hydroxyhexyl)amine are dissolved in 13 ml of water; the pH of the solution is brought to 6 by addition of a 2N aqueous HCl solution and then 21 mmol of 1-(3-dimethyl-aminopropyl)-3-ethylcarbodiimide hydrochloride are added; after stirring for 4 hours, 21 mmol of carbodiimide are again added to the medium; after stirring overnight, 100 ml of water are added and the solution is filtered through an IRN 77 resin, in the H^+ form, marketed by Rohm and Haas, and then through an IRA 458 resin in the OH^- form, marketed by Rohm and Haas; the final solution is ultrafiltered in a Filtron cassette equipped with a membrane with a cut-off threshold of 1 Kdalton.

The final product has a retention time of 78 minutes in a gel filtration on Superdex® 30 with an eluent (phosphate buffer, pH = 7.2) flow rate of 1 ml/minute.

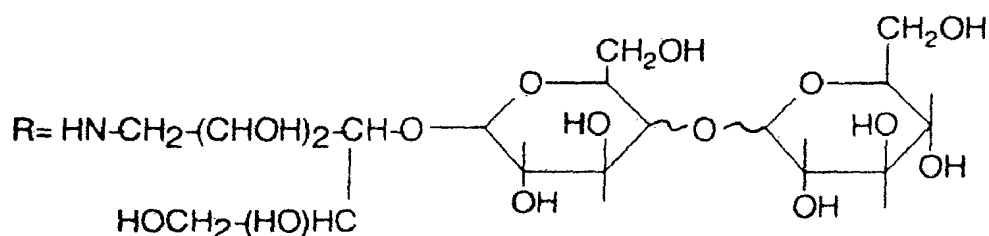
EXAMPLE 7

Complex with Gd^{3+} of Compound No. 7 of formula





with



1. Preparation of $\text{RCH}_2\text{C}_6\text{H}_5$ and then RH according to J. Carbohydrate Chemistry, 11(7), 813-835 (1992)

8.2 ml of distilled benzylamine are introduced into a solution at 60°C of 23.6 g of maltotriose in 16 ml of water. After stirring for 3 hours at this temperature, 60 ml of methanol are added and the medium is brought to 25°C before adding 3.56 g of sodium borohydride portion-wise.

After stirring for 48 hours at 20°C, the solution is concentrated and the residue dissolved in 100 ml of methanol; a 4N aqueous hydrochloric acid solution is added until a pH of 3 is reached and concentration is carried out after addition of two volumes of methanol. The residue is dissolved in 100 ml of methanol, filtration is carried out and the solution is then concentrated. The residual solid is washed with ethanol at 70°C and then dried to give 25.6 g of $\text{RCH}_2\text{C}_6\text{H}_5 \cdot \text{HCl}$. The amine is obtained by the action of an IRA 458 resin, marketed by Rohm and Haas, and purified by passing through an IRN 77 resin. 17.7 g of solid are thus obtained. TLC (Merck 60 F silica)

eluent: dioxane/water/25% aqueous NH_3 (w/V: 8/3/2)

$R_f = 0.7$

The benzylamine obtained is dissolved in 100 ml of water and a 25% aqueous NH_4OH solution is added until pH 9. After addition of 4 g of Pd/C, the mixture is hydrogenated under a pressure of 6×10^5 Pa for 5 hours at 40°C and for 12 hours at room temperature.

After filtration, the solvent is removed under reduced pressure and the oil is purified by passing through an IRN 77 resin, in the H^+ form. 10.9 g of the desired solid are obtained.

TLC (above conditions): $R_f = 0.2$

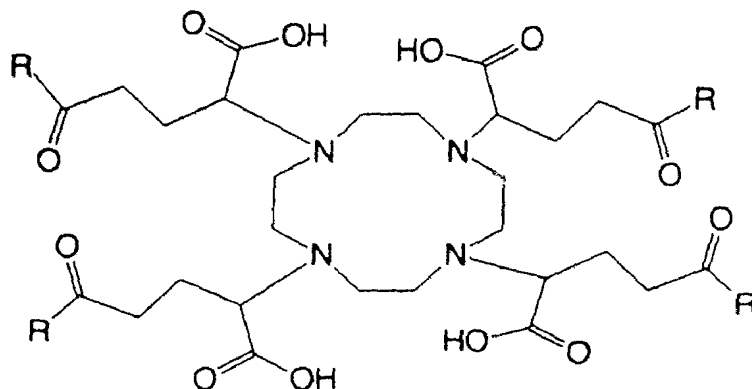
^{13}C NMR (D_2O): 40.6 ($\text{CH}_2\text{-NH}_2$), 57.7-59.5 (CH_2OH), 66.6-70.1 (CHOH), 74.1 and 79.2 (C-O), 97 and 97.6 (O-C-O).

2. Complex of Compound No. 7 with Gd^{3+}

4.66 g of the product obtained above are introduced at 60°C into 210 ml of dimethylformamide, followed by 1 g of the Gd^{3+} complex obtained in Example 4 (3), 886 mg of 1-hydroxybenzotriazole, 1.25 g of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride and 0.9 ml of triethylamine. The medium is kept stirring for 5 hours at 60°C and then for 48 hours at room temperature before concentrating under reduced pressure. The residue is triturated in CH_2Cl_2 and then purified by ultrafiltration through a Filtron mini-cassette with a membrane with a cut-off threshold of 1 Kdalton.

EXAMPLE 8

Complex with Gd^{3+} of Compound No. 8 of formula



with $R = \text{HN}(\text{CH}_2\text{CH}_2\text{O})_n\text{-CH}_3$

The methyl ether of aminopolyethylene glycol (MM \approx 5000) can be prepared according to one of the methods described above or bought commercially.

15 g of the amine are dissolved at 40°C in 700 ml of dimethylformamide and a solution of 0.5 g of the Gd^{3+} complex prepared in Example 4 (3) in 50 ml of water is added, followed by 0.48 g of hydroxybenzotriazole hydrate, 0.5 ml of triethylamine and 2.72 g of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride.

After stirring for 5 days at room temperature, the solution is concentrated under reduced pressure. The residue, dissolved in 150 ml of water, is ultrafiltered in a Filtron minicassette with a membrane with a cut-off threshold of 5 Kdaltons.

After lyophilization, 3.5 g of product, a mixture of triamide (one of the R groups = OH) and tetraamide, are isolated.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. Poly(amino acid) compounds, which are chelating agents of paramagnetic metal ions, in which at least 3 of the donor nitrogen atoms carry identical or different substituents, of formula



in which X represents CO_2R_a , CONR_bR_c or $\text{P(R}_d\text{)O}_2\text{H}$ and R_a , R_b and R_c , which are identical or different, represent H or optionally hydroxylated $(\text{C}_1\text{-C}_8)\text{alkyl}$, R_d represents OH , $(\text{C}_1\text{-C}_8)\text{alkyl}$ or $(\text{C}_1\text{-C}_8)\text{alkoxy}$ and R_1 represents $\text{R}_2\text{-G-R}_3$, a hydrophilic group with a molecular weight greater than 200 containing at least 3

10 oxygen atoms,

in which

- R_2 represents nothing, alkylene, alkoxyalkylene, polyalkoxyalkylene, alkylene interrupted by phenylene, phenylene or a saturated or unsaturated heterocyclic residue;

15 - G represents an O, CO, OCO, COO, SO_3 , OSO_2 , CONR' , $\text{NR}'\text{CO}$, $\text{NR}'\text{COO}$, OCONR' , NR' , $\text{NR}'\text{CS}$, CSNR' , $\text{SO}_2\text{NR}'$, $\text{NR}'\text{SO}_2$, $\text{NR}'\text{CSO}$, OCSNR' , $\text{NR}'\text{CSNR}'$, $\text{P(O)(OH)NR}'$ or $\text{NR}'\text{P(O)(OH)}$ functional group, in which R' is H, $(\text{C}_1\text{-C}_8)\text{alkyl}$ or R_3 ;

- R_3 represents alkyl, phenyl, alkyl substituted or interrupted by one or more
20 groups selected from phenyl, alkyleneoxy, amino or amido substituted or unsubstituted by alkyl optionally substituted or interrupted by one of the above groups, or R_3 is an optionally monofunctionalized saccharide or oligosaccharide moiety,

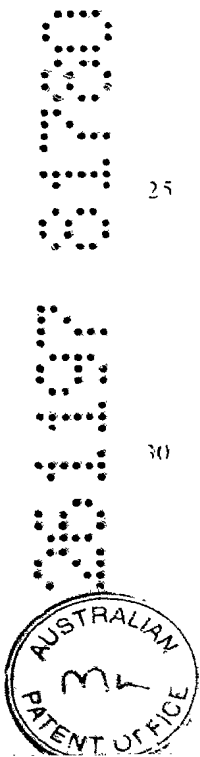
wherein phenyl, phenylene and heterocyclic groups may be substituted by OH

25 Cl, Br, I, $(\text{C}_1\text{-C}_8)\text{alkyl}$, $(\text{C}_1\text{-C}_8)\text{alkyloxy}$, NO_2 , NR_xR_y , NR_xCOR_y , CONR_xR_y or COOR_x , R_x and R_y being H or $(\text{C}_1\text{-C}_8)\text{alkyl}$, and

wherein alkyl, alkylene or alkoxy groups are linear, branched or cyclic C_1 to C_{14} groups, and may be hydroxylated, with the proviso that at least 3 of the X groups are acid, or salts thereof

30 and the salts of these compounds with inorganic or organic bases

2. Compounds according to Claim 1, and salts thereof, characterized in that X represents CO_2H and R_1 represents $\text{R}_2\text{-G-R}_3$ and R_2 represents $(\text{C}_1\text{-}$



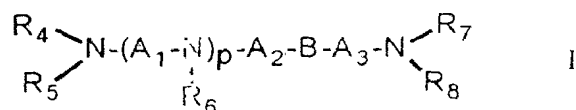
C₆)alkylene, optionally interrupted by phenylene. G represents CONR' NR'CO or O R' being H, (C₁-C₈)alkyl or R₃ and R₃ represents (C₁-C₁₄)alkyl optionally substituted or interrupted by one or more groups selected from phenyl, (C₁-C₆)alkoxy, amino and amido substituted or unsubstituted by alkyl or alkoxy-alkyl.

5 and R₂, R' and R₃ groups may additionally be hydroxylated

3. Compounds according to one of Claims 1 to 2. characterized in that they contain 4 groups CH(R₁)X.

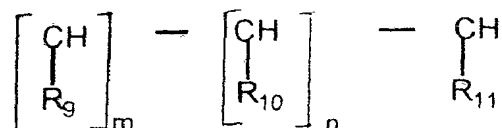
4. Compounds according to one of Claims 1 to 3. characterized in that the groups CH(R₁)X are identical.

10 5. Compounds according to one of Claims 1 to 4. of formula



in which

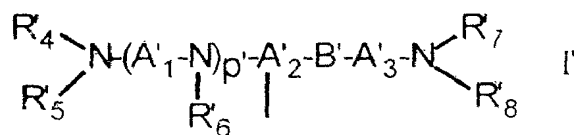
- A₁, A₂ and A₃, which are identical or different, represent



15 m and n being integers from 0 to 5, the sum of which has the value 1 to 5.

R₉, R₁₀ and R₁₁ independently represent H, alkyl, alkoxy-alkyl, phenyl or phenylalkylene and R₁₀ additionally may represent OH or alkoxy,

or one of the R₉ and R₁₁ groups from A₁, A₂ and A₃ represent the formula

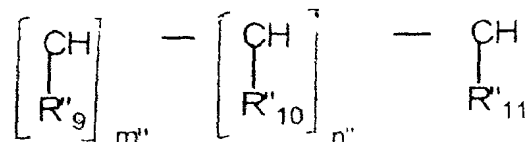


20 in which the letters can have the meanings of the letters with the same index number of the formula I. with the exception of one of the R'₉ and R'₁₁ groups which represents (C₁-C₈)alkylene, optionally substituted by one or more (C₁-C₈)alkoxy groups, the other not being I';

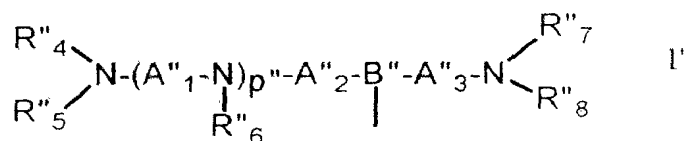
25 - R₄, R₅, R₆, R₇ and R₈ independently represent H, alkyl, alkoxyalkyl amidoalkyl substituted or unsubstituted by alkyl optionally substituted or interrupted by alkyl,



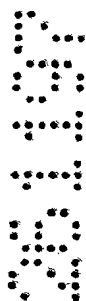
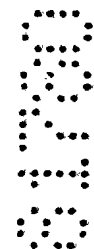
or the R₄ and R₇ groups are bonded and taken together represent



- 5 R''₉, R''₁₀, R''₁₁, m'' and n'' can have the meanings of the letters with the same index number in the formula I
- B is O or N-W and W represents the same as R₅ or polyoxy(C₂-C₃)alkylene, (C₁-C₆)alkylene-Y or Y,
- Y being a saturated or unsaturated heterocycle constituted of 1 or 2 fused rings,
- 10 optionally substituted by one or several OH, alkyl, alkoxy or alkoxyalkyl groups, having up to 12 ring members, containing 1 to 4 heteroatoms selected from O, N and S, with the proviso that when W represents Y, the carbon bonded to N is bonded to 2 carbon atoms of the heterocycle, or W represents the formula



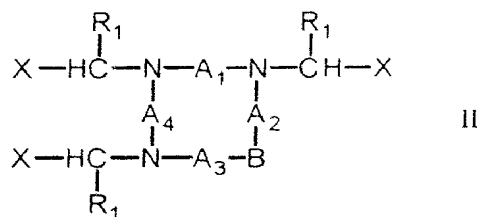
- in which the letters can have the meanings of the letters with the same index number in the formula I, with the exception of R''₉ and R''₁₁, which cannot represent I' and of B'' which represents N-Q, Q being (C₁-C₈)alkylene optionally substituted by one or more alkoxy groups,
- or A₂-B-A₃ represents a heterocyclic group in which B is a saturated or unsaturated heterocycle with 5 or 6 ring members containing 1 or 2 heteroatoms selected from O, S and N, and A₂ and A₃ represent a group CH-R_e in which R_e is H or (C₁-C₆)alkyl,
 - p is an integer from 0 to 5,
- wherein phenyl groups may be substituted by one or more OH, Cl, Br, I, (C₁-C₈)alkyl, (C₁-C₈)alkoxy, NO₂, NH₂, NR_xR_y, NR_xCOR_y, CONR_xR_y or COOR_x groups, with R_x and R_y being H or (C₁-C₈)alkyl,



and the alkyl, alkylene and alkoxy which may be optionally hydroxylated are linear or branched C₁ to C₁₄ groups

and their salts with inorganic or organic acids or bases.

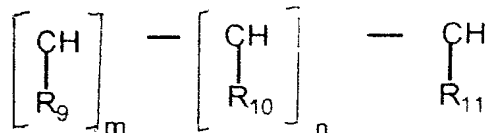
6. Compounds according to Claim 1 of formula



in which

- the R₁ groups are identical or different, and the X groups are identical or different,

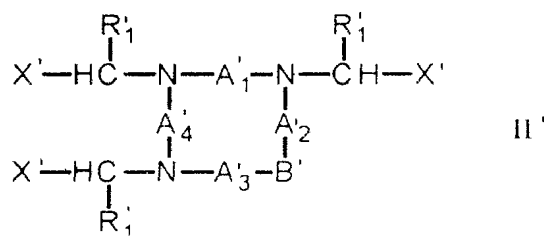
- A₁, A₂, A₃ and A₄, which are identical or different, represent



m and n being integers from 0 to 2, the sum of which has a value of 1 or 2,

R₉, R₁₀ and R₁₁ independently represent H, alkyl, alkoxy-alkyl, phenyl or phenylalkylene, and R₁₀ may also represent OH or alkoxy,

or one of the R₉ and R₁₁ groups represent the formula



in which the letters can have the meanings of the letters with the same index number of the formula II, with the exception of R'₉ or R'₁₁, which is bonded to the macrocycle II and represents (C₁-C₈)alkylene, optionally substituted by one or more alkoxy groups.

- B represents N-W and W represents H, alkyl, alkoxyalkyl, amidoalkyl substituted or unsubstituted by alkyl optionally substituted or interrupted by alkyl,



phenyl, alkyleneoxy, amino or amido, or polyoxy(C₂-C₃)alkylene these groups optionally additionally containing a phenyl, (C₁-C₆)alkylene Y or Y, Y being a saturated or unsaturated heterocycle constituted of 1 or 2 fused rings, optionally substituted by OH, alkyl, alkoxy or alkoxyalkyl, having up to 12 ring members, containing 1 to 4 heteroatoms selected from O, N and S, provided that when W represents Y, the carbon bonded to N is bonded to 2 carbon atoms of the heterocycle, or, when R₉ and R₁₁ are different from formula II', W represents the formula II', in which the letters can have the meanings of the letters with the same index number of the formula II, with the exception of B' which represents N-(C₁-C₈)alkylene, optionally substituted by one or more alkoxy groups.

or W represents CH(R₁)X,

- or A₂-B-A₃ represents a heterocyclic group in which B is a saturated or unsaturated heterocycle with 5 or 6 ring members containing 1 or 2 heteroatoms selected from O, S and N, and A₂ and A₃ represent a group CH-R_e in which R_e is H or (C₁-C₆)alkyl,

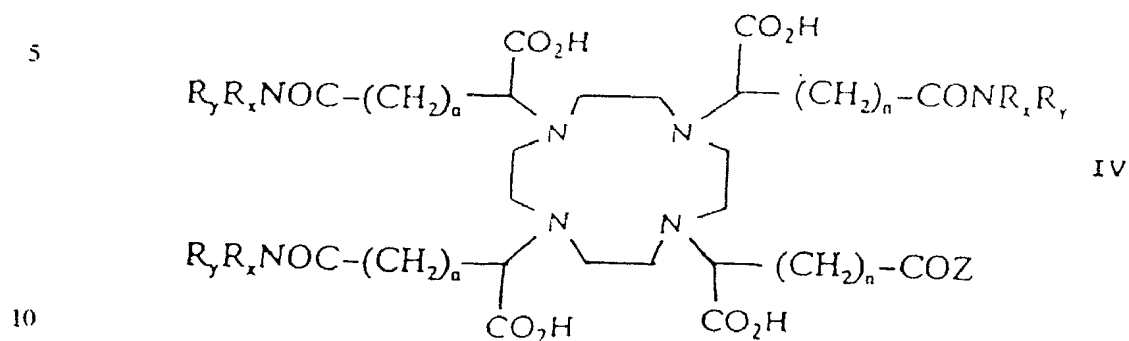
wherein phenyl groups may be substituted by one or more OH, Cl, Br, I, (C₁-C₈)alkyl, (C₁-C₈)alkoxy, NO₂, NH₂, NR_xR_y, NR_xCOR_y, CONR_xR_y or COOR_x groups, with R_x and R_y being H or (C₁-C₈)alkyl,

and the alkyl, alkylene and alkoxy which may be optionally hydroxylated, are linear or branched, C₁ to C₁₄ groups, and their salts with inorganic or organic acids or bases.

7. Compounds according to Claim 6 of formula II, in which A₁, A₂, A₃ and A₄ represent (CH₂)_n with n = 2 or 3 or one of them represents (CH₂)_n-CH-R₁₁ and the others (CH₂)_n with n' = n - 1 and R₁₁ represents optionally substituted alkyl, phenyl or phenylalkyl, the groups CH(R₁)X are identical and X is CO₂H and B represents N-W.

8. Compounds according to Claim 1 of formula





in which

$$R_1 \text{ is } (CH_2)_n CONR_xR_y,$$

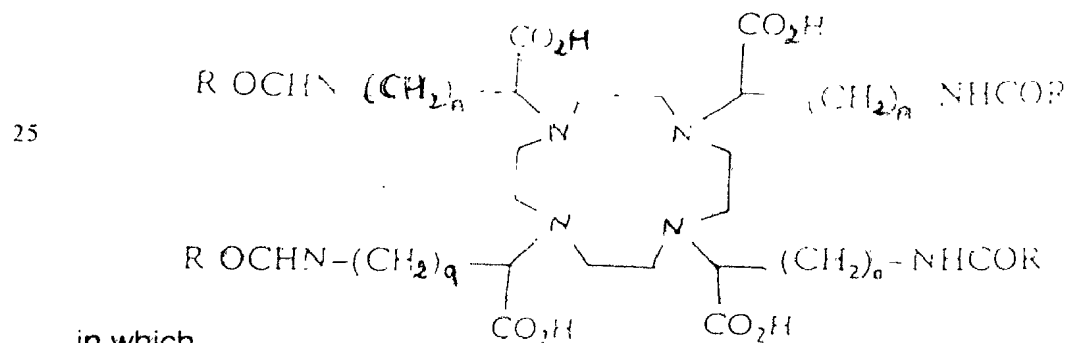
15 R_x is H or optionally hydroxylated (C₁-C₁₄)alkyl and R_y is hydroxylated (C₂-C₁₄)alkyl, polyoxy(C₂-C₃)alkylene, poly(hydroxyalkyl), R_y optionally additionally containing (C₁-C₄)alkylene or phenylene groups bonded to the above via amide or ether functional groups;

n is 2 or 3;

20 and Z represents NR_xR_y or OH;

and their salts with inorganic and organic bases.

9. Compounds according to Claim 1 of formula



in which

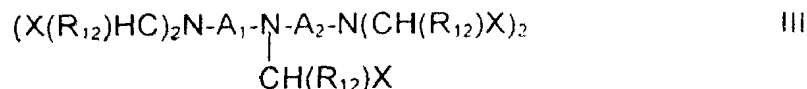
30 n is 2 or 3;

and R represents poly(hydroxyalkyl), poly[oxy(C₂-C₃)alkylene],

and their salts of inorganic or organic acids or bases.

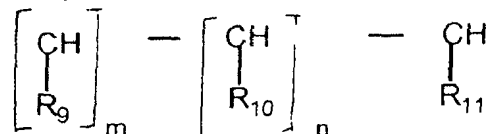


10. Compounds according to one of Claims 1 to 4, of formula



in which

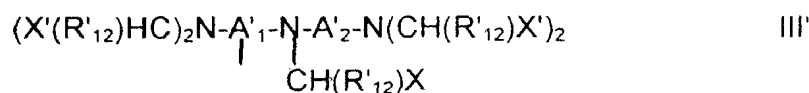
5 - A_1 and A_2 independently represent



m and n being 0, 1 or 2 and their sum having the value 1 or 2,

R_9 , R_{10} and R_{11} independently representing H, alkyl, alkoxyalkyl, phenyl or phenylalkylene, and R_{10} may additionally represent OH or alkoxy, or one of the

10 R_9 and R_{11} groups represent the formula



15 in which the letters can have the meanings of the letters with the same index number of the formula III, with the exception of R'_9 and R'_{11} which cannot represent III' and one of which represents (C_1-C_8) alkylene, optionally carrying one or more alkoxy groups,

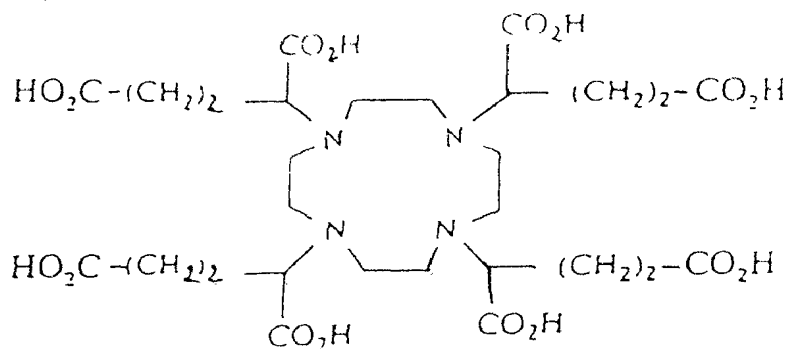
- R_{12} , which are identical or different, represent H, alkyl, alkoxyalkyl or R_1 , wherein phenyl groups may be substituted by one or more OH, Cl, Br, I, (C_1-C_8) alkyl, (C_1-C_8) alkoxy, NO_2 , NH_2 , NR_xR_y , NR_xCOR_y , $CONR_xR_y$ or $COOR_x$ groups, with R_x and R_y being H or (C_1-C_8) alkyl, and the alkyl, alkylene and alkoxy may be optionally hydroxylated, linear or branched, C_1 to C_{14} groups. and their salts with inorganic or organic acids or bases.

25 11. Compounds of formula I in which the letters have the meanings given in Claim 7, with the exception of 3 groups from R_4 , R_5 , R_6 , R_7 and R_8 which represent, instead of $CH(R_1)X$ as defined in Claims 2 and 3, $CH(R_2-G')X'$, X' representing optionally protected X and R_2 and X having the same meanings as in Claims 1 to 3 and G' representing a reactive functional group selected from $COOR'$, SO_3R' , PO_3R' , NHR' , SO_2NHR' , $N=C=S$, $N=C=O$ or OH, R' being H or (C_1-C_8) -alkyl, and their acid or base salts and their chelates with metal cations.



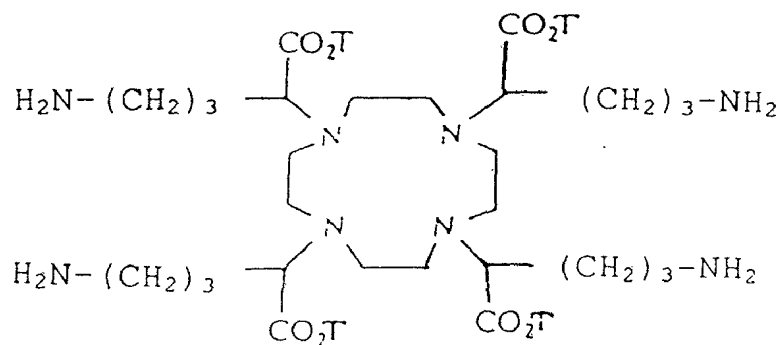
12. Compounds of formula II in which the letters have the meanings given in Claim 8, with the exception of the groups $\text{CH}(\text{R}_1)\text{X}$ which can only represent $\text{CH}(\text{R}_2-\text{G}')-\text{X}$, R_2 and X having the same meanings as in Claims 1 to 3 and G' representing a reactive functional group selected from COOR' , $\text{SO}_3\text{R}'$, $\text{PO}_3\text{R}'$, NHR' , $\text{SO}_2\text{NHR}'$, $\text{N}=\text{C}=\text{S}$, $\text{N}=\text{C}=\text{O}$ or OH , R' being H or $(\text{C}_1-\text{C}_8)\text{alkyl}$, and their acid or base salts and their chelates with metal cations.

13. Compound of formula



- 15 and its chelates with metal cations and their salts with organic or inorganic bases.

14. Compound of formula



- 25 in which T represents H or $(\text{C}_1-\text{C}_8)\text{alkyl}$ and its chelates with metal cations and their salts with organic or inorganic acids.

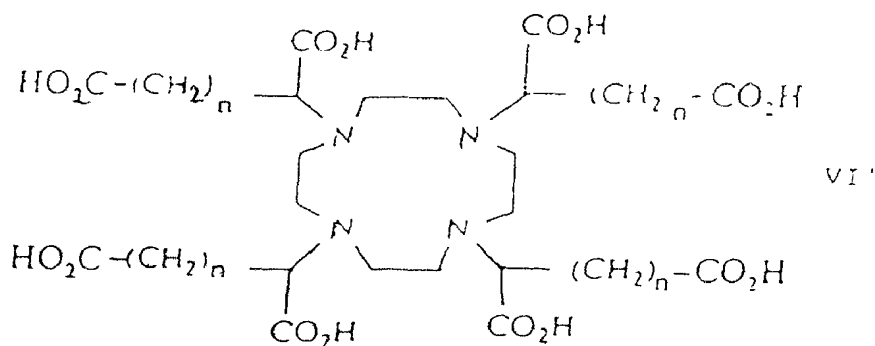
15. Chelate formed between a paramagnetic metal ion and a compound according to one of Claims 1 to 10

16. Chelate according to Claim 15, in which the ion is that of gadolinium or manganese.
- 30



17. Composition for medical imaging by nucleic magnetic resonance characterized in that it comprises a chelate according to either of Claims 15 and 16 and a physiologically acceptable vehicle.

18. Process for the preparation of chelates of a compound of formula IV according to Claim 8, which consists in reacting an amine of formula NR_xR_y with the chelate of the compound of formula



15

19. Poly(amino acid) compounds, chelates formed from same compositions comprising such a chelate and/or processes for the preparation of such chelates substantially as hereinbefore described with reference to the Examples.

20

DATED this 24th day of November 1997

Guerbet S.A.

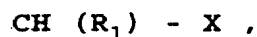
by DAVIES COLLISON CAVE

Patent Attorneys for the applicant(s)



ABSTRACT OF THE INVENTION

Poly(amino acid) derivatives, which are chelating agents of paramagnetic metal ions, in which at least 3 of the donor nitrogen atoms carry identical or different substituents, of formula



in which X represents CO_2R_a , CONR_bR_c or $\text{P}(\text{R}_d)\text{O}_2\text{H}$ and R_a , R_b and R_c , which are identical or different, represent H or optionally hydroxylated (C_1-C_8) alkyl, R_d represents OH, (C_1-C_8) alkyl or (C_1-C_8) alkoxy and R_1 represents a hydrophilic group with a molecular weight greater than 200 containing at least 3 oxygen atoms, with the proviso that at least 3 of the X groups are optionally salified acid functional groups.